



#### About Bartelt Packaging

Bartelt is a trusted manufacturer of pouching, cartoning, shrink wrapping, over wrapping, and case and tray packing systems, providing dependable and long-lasting solutions to food and non-food industries. Bartelt also operates as the master distributor for both FLtècnics' rollstock and pre-made pouch and Cetec Industrie large bag format packaging machines. As the world's first developer of intermittent motion horizontal form fill seal pouching machines, Bartelt is a true pioneer in automated packaging. From simple to advanced applications spanning primary and secondary packaging, quality components and a durable design are incorporated into every solution. Bartelt is a product brand of ProMach, a global leader in packaging line solutions. As part of the ProMach Flexibles & Trays business line, Bartelt helps our packaging customers protect their products and earn the trust of their consumers. ProMach is performance, and the proof is in every package. Learn more about Bartelt at [www.BarteltPackaging.com](http://www.BarteltPackaging.com) and more about ProMach at [www.ProMachBuilt.com](http://www.ProMachBuilt.com)

BARTELT PACKAGING, LLC  
5501 N. Washington Blvd.  
Sarasota, FL 34243

P: 941-359-4000  
E: [Bartelt.Sales@ProMachBuilt.com](mailto:Bartelt.Sales@ProMachBuilt.com)  
[BarteltPackaging.com](http://BarteltPackaging.com)



## SCANDIA MODEL 460

### INTERMITTENT MOTION AUTOMATIC CARTONING

F&T

FLEXIBLES  
& TRAYS

# Scandia Model 460

## INTERMITTENT MOTION AUTOMATIC CARTONING

### Scandia Model 460

The Scandia Model 460 is an intermittent motion automatic cartoning machine that is designed to accommodate a wide variety of multi-pack and single pack products. This heavy duty and versatile machine is designed to handled end-load cartons of all styles. The modular design of machine infeeds allow interfacing with our overwrapping, case packing machines and other equipment.

Depending on configuration this model achieves speeds up to 60 cycles per minute.



#### FEATURES & BENEFITS

- Compact footprint
- Rapid adjustment
- Tuck or glue closure
- Product-carton verification
- Digital readouts or fast and accurate size changeovers
- Open frame design for easy maintenance access
- Powered pivoting top rail for easy carton access

#### OPTIONS

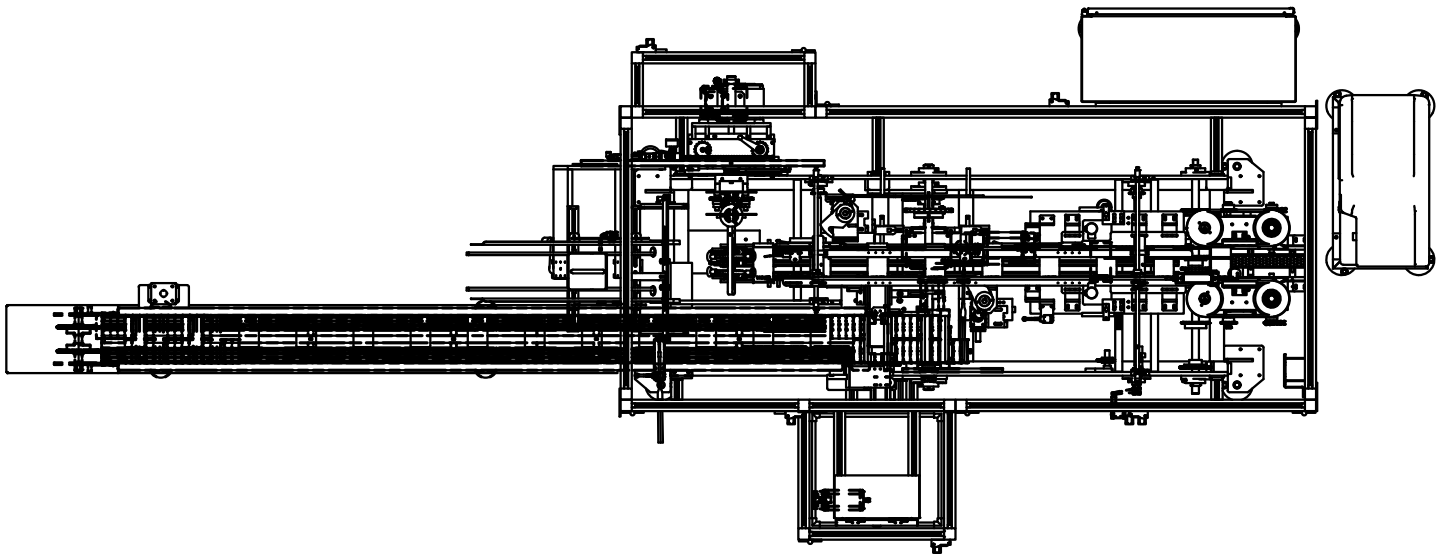
- High capacity carton hoppers
- Deboss coder
- Code dating, code scanning
- Label printing and applications
- Extended depth ranges
- Extended load stations
- Custom in-feed and product insertion solutions
- Rejection station
- Dual index, dual load

#### PRODUCT APPLICATIONS

- Baked goods
- Frozen foods
- Consumer goods
- Confectionery
- Pharmaceuticals
- Tobacco goods



#### CONFIGURATION



Contact Bartelt to inquire about packaging machinery to fit your unique requirements.  
(941) 359-4000

#### MACHINE SPECIFICATIONS

Power	460 V, 60Hz, 3-phase controls: 24VDC
Control Panel	Standard-Rockwell electronic design
Drive Motor	Adjustable speed main drive
Air Flow	20 SCFM
Air Pressure	80 PSI

#### PACKAGE SIZES

Width	Min 0.375" (9.5 mm) Max 2.125" (54 mm)
Length	Min 1" (25 mm) Max 4" (101 mm)
Depth	Min 3" (76 mm) Max 7" (177 mm)